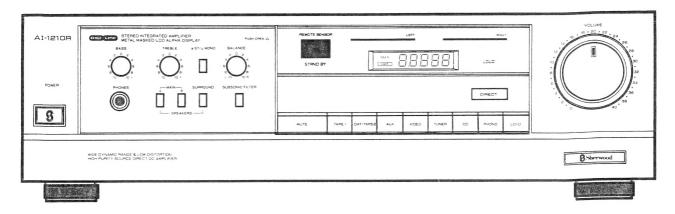
SERVICE MANUAL

AI-1210R

STEREO INTEGRATED AMPLIFIER



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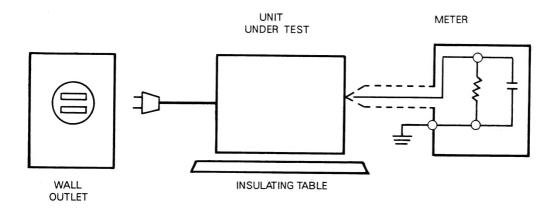
NOTICE

- This manual is for authorized and qualified service personnel, so the basic service procedure and commonsense of safety are not described in this manual.
- Sherwood always makes every endeavor to improve the products, therefore the specifications and data provided are subject to change without notice.



To Service Personnel

- 1. Critical Components Information.
 - The \triangle marked components on schematic diagram and parts list be replaced with the parts having specifications equal to these originally installed.
- Leakage Current Measurement(For 120V Version only).
 When the service has been completed, make sure that all exposed conductive surfaces are properly insulated from the power supply circuits.
 - Leakage current meter should have an input impedance of 1500 ohms resistive shunted by $0.15\,\mu\text{F}$ capacitor.
 - Leakage current shall not be exceed 0.5mA.



- 3. Turn the unit OFF, and disconnect the power supply cord during disassembly and replacement of parts.
- 4. When the service has been completed, be sure to check all protective device and spacings before returning the unit to customer.



This symbol is intended to alert the user to the presence of uninsulated "dangerous voltage" with in the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock hazard to persons.



This symbol is intended to alert the user to the presence of important operating and maintenance(servicing) instructions in the literature accompanying the appliance.

7. Caution: To prevent electric shock do not use this(polarized) plug with an extension cord, receptacle or other outlet unless the blades can be fully inserted to prevent blade exposure.

Specifications

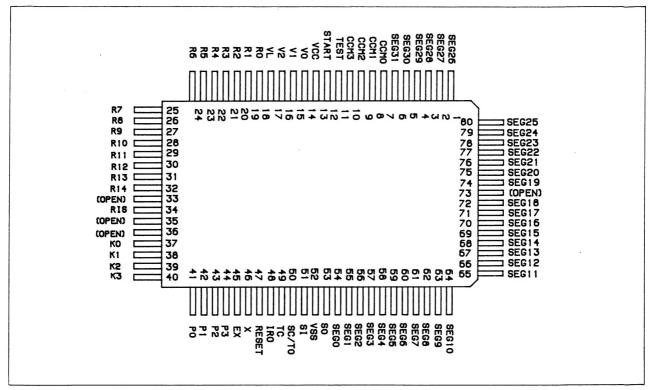
IHF/EIA Version

, , , ,	
Minimum Continuous Average Power Output per Channel, both channels	
driven with no more than 0.06% THD	,
at 8 ohms, 1 kHz	105W
at 8 ohms, 20-20,000 Hz	
Intermodulation Distortion, 60 Hz:7 kHz=4:1 SMPTE	
100W output into 8 ohms	0.05%
Damping Factor at 1 kHz, 8 ohms	
Input Sensitivity for 100W output,8 ohms at 1 kHz	
PHONO	2.5mV
AUX/TUNER	150mV
Phono Preamp Input Overload	
at 1 kHz, 0.1% THD	170mV
at 10 kHz, 0.1% THD	
Signal to Noise Ratio,IHF "A" wtd/unwtd	
PHONO	74/66 dB
AUX (CD/VIDEO)	
Frequency Response	32/03 dB
PHONO, RIAA 40-20,000 Hz	+05 dB
AUX at 1W, _3 dB	
Loudness Contour, at 100 Hz.	
	+7 UB
Tone Control	1 10 10
Bass, at 100 Hz	
Treble, at 10 kHz	I IU UB
Channel Separation at AUX	
at 100 Hz	
at 1 kHz	
at 10 kHz	
Power Consumption	130W(MIN 20W, MAX 370W)
DIN/IEC Version	
-	
Power Output per Channel	
IEC standard, 63 Hz-12.5 kHz at 8 ohms	
DIN standard, 1 kHz at 8 ohms	
Total Harmonic Distortion, -6 dB Rated Output, 1 kHz at 80hms	
Intermodulation, -6 dB Rated Output,at 8 ohms	
Damping Factor, 1 kHz at 8 ohms	70
Input Sensitivity for 100W output, 1 kHz at 8 ohms	
PHONO	
AUX/TUNER	150mV
Phono Preamp Input	
at 10 kHz, 0.1% THD	750mV
Signal to Noise Ratio, IEC "A" wtd/unwtd	
PHONO: 5mV input, 2.2 kohm shorted, VOL adj. 100W	74/66 dB
AUX: 500mV input, 22 kohm shorted, VOL adj. 100W	
Frequency Response	
PHONO, RIAA 40-20,000 Hz	+05 dB
AUX at 1W3 dB	
Loudness Contour at 100 Hz	
Tone Control	
	± 10 dB
Treble at 10 kHz	
Power Consumption	I 10 GB
1 Ower Corisaniphori	3/000 WAX(WIIN 2000)
General Specifications	
Dimensions	(W)440×(H)118×(D)330 mm
	(W)17.3×(H)4.6×(D)13.0 inch
Weight	12 Fkg (27 Flbs 441 erg)
vv Gigiit	12.5kg (27.5lb5,441 025)
Power Requirements A: USA/CANADIAN MODEL	120V AC/60 Hz
B ; MULTI-VOLTAGE MODEL	120/220V AC, 60/50 Hz
C : GENERAL EUROPEAN MODEL	
D: WEST GERMAN & ITALIAN MODEL	
E: BRITISH & AUSTRALIAN MODEL	
F: SWISS & SCANDINABIAN COUNTRY	220V AC/50 Hz
	71, 0100 112

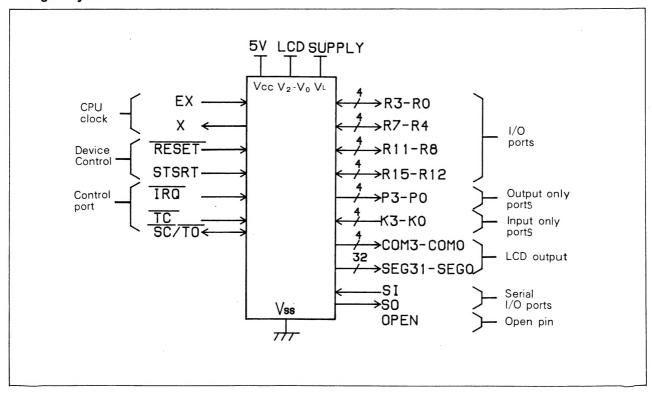
Note: Specifications and Design subject to change without notice for improvements.

Circuit Description

- Pin Assignment (MB 88543:IC 403)



-Logic Symbol



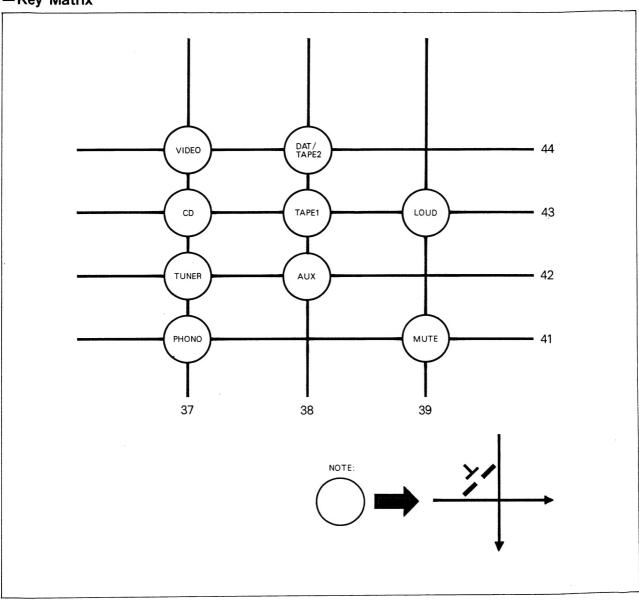
6

-Functions Assigned (MB 88453:IC 403)

No	Terminal	Operating	Remarks
1	Segment	ユユ	
2	out put		
3			LCD
4			1
5			
6			
7	Common output		LCD
8	Common output		LCD
9	Common output		
10	Common output		
11	Test		
12	Start		Q452
13	VCC		
14	V ₀	11111	
15	V ₁	TTTT	
16	V ₂	TTTT	
17	V_L		
18	R₀⟨NEC Cord⟩		IC403
19	$R_1\langle Loud \rangle$		Q401, Q402
20	R₂⟨-20dB⟩		Q703L/R
21	R₃⟨OSC⟩	TIF	Q403
22	R₄⟨VOL up⟩		Q406
23	R₅⟨VOL down⟩		Q407
24	R ₆ ⟨DAT⟩		Q410
25	R₁⟨philps Cord⟩		only CP player
26	R ₈ ⟨A⟩		IC402
27	R₀⟨B⟩		IC402
28	$R_{10}\langle C\rangle$		IC402
29	$R_{11}\langle D\rangle$	1	IC402
30	R _z ⟨MUTE⟩		Q415
31	R ₁₃ (power on /off)	1	
32	R ₁₄ (stand by)	<u> </u>	Q451
33	OPEN	20/10/10	
34	⟨STROB⟩		IC202
35	OPEN		
36	OPEN		
37	K0		key MATRIX
38	K1		
39	K2		1
40	К3		l

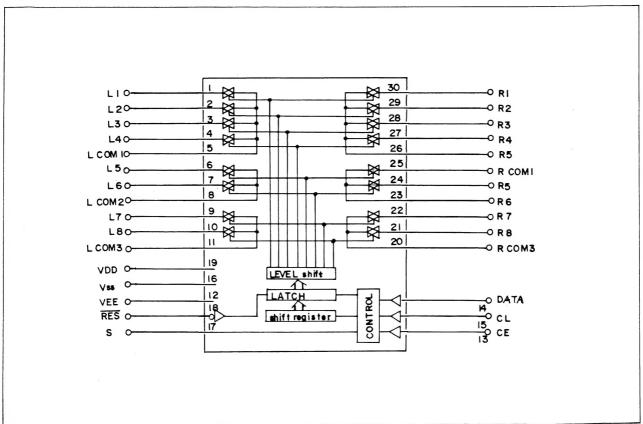
No	Terminal	Operating	Remarks
41	P0		
42	P1		key MATRIX
43	P2		
44	P3	$\uparrow\uparrow\uparrow\uparrow\uparrow$	
45	EX	6MHz.	
46	X	osc	
47	RESET		
48	IRQ		
49	TC		
50	SC/TO(cleck)		IC202
51	SI		
52	VSS		
53	SO(DATA)		IC202
54			
55			
56			
57	Segment		LCD
58	output		
59			
60			
61			
62			
63			
64			
65			
66			
67	Segment		
68	output.		LCD
69			
70			
71			
72			
73			
74			
75			
76			
77			
78			
79			
80			

-Key Matrix



IC Lead Identification

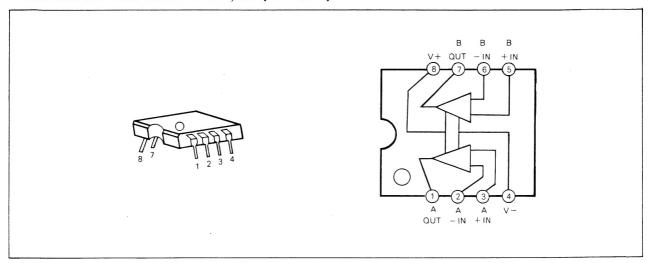
- LC 7821:IC 202(Switching IC)



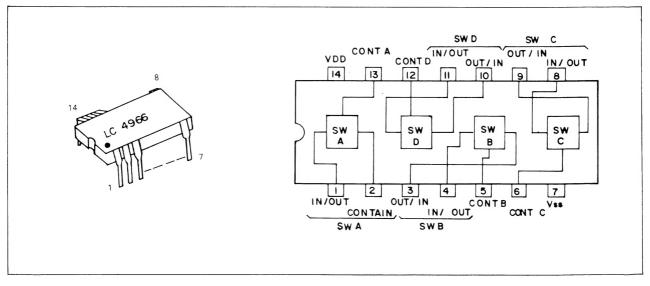
PIN NO.	TERMINAL	DESCRIPTION
1	CD	
2	PHONO	input output terminais of
3	TUNER	audio signal of left channel
4	AUX	
5		Control to the inside
6	VIDEO	analog switch at the serial
7		data
8	TAPE OUTPUT	
9		
10	TAPE INPUT	
11	DAT OUTPUT	
12	VFF	Negative power Supply
1 2	V C C	terminal—15V
13	STROBE	Setial Control terminal
14	DATA	Connect terminal of
15	CLOCK	MB88P 515B
16	VSS	Ground terminal
17	S	Ground terminal

PIN NO.	TERMINAL	DESCRIPTION	
18	RES	Reset terminal When po-	
		wer is turned ON, the Con-	
		dition of the analog switch	
		is not determined, but	
		when this teminal is L all	
		analog switches are. OFF	
19	VDD	Power Supply terminal(-15)	
20	DAT OUTPUT		
21	TAPE INPUT	Input Output terminals of	
22		audio signal_of right	
23	TAPE OUTPUT	channel	
24		Control to the inside analog	
25	VIDEO	switch at the serial date	
26			
27	AUX		
28	TUNER	Power Supply terminal(-15√)	
29	PHONO		
30	CD		

-NJM 4560D/NJM 2068:IC 201,204(OP AMP)



-LC 4966:IC 203(Analog Switch)



Electrical Parts List

MAIN BOARD 4002117900

Ref. No	Parts No.	Description	Position	Remark		Ref. No	Parts No.	Description	Position	Remark
• Capacitors					\triangle	F104		T-type, 500mA 250V AC	D	C, D, E, I
C000	3479210071	Electric 10μF 50V	D		4	F104		STD 1A 250V	D	Domestic
C100	3509103450	Ceramic 0.01 µF 500V	D			F201		STD 6A 250V	D	A, B
C101	3509103450	Ceramic 0.01 µF 500V	D			F201		T-type, 6.3A 250V AC	D	C, D, E, I
C102	3549472407	Ceramic 0.047µF 400V	D			F201	5508213130	STD 6A 250V	D	Domestic
C103	3509103450	Ceramic 0.01 µF 500V	D		Δ	F202	5508213133	STD 6A 250V	D	A, B
C104	3509103450	Ceramic 0.01µF 500V	D		\triangle	F202	5508303234	T-type, 6.3A 250V AC	D	C, D, E, f
C105	3479247131	Electric 470µF 16V	D		\triangle	F202		STD 6A 250V	D	Domestic
	3479247971	Electric 4.7µF 50V	D		-	11202	COPOL (EPOG	A1 - 1 - 24 -		
C107	3479247971	Electric 4.7μF 50V	D			• ICs				
						1. 2. 1. 2. 2. A. S. S. S. S. S. S.	nahhada iki	ANAME AT U.	· A gradule	
C108	3479247041	Electric 47μF 25V	D			IC101	2168601101		D	
C109	3479247061	Electric 47μF 35V	D			IC102		GD7818, Regulator	D	
C110	3409247161	Electric 470μF 35V	D			IC103	2168600106	MC7918, Regulator	D	
C111	3409247161	Electric 470μF 35V	D							
C112	3479222061	Electric 22µF 35V	D			 Resistors 				
C113	3479222061	Electric 22µF 35V	D			R000	3069243970	Carbon Film 24k 1/5W	С	
					Δ	R001	3069335970	Carbon Film 3.3M 1/5W	С	
C201	3419582280	Electric 8200µF 63V	D		Δ	R002	3069335970	Carbon Film 3.3M 1/5W	С	
			-			R101		Metal Oxide 3.3 1W	D	
C300L/R	3579151130	Ceramic 150pF 50V	С			R102		Metal Oxide 3.3 1W	D	
		Electric 4.7µF 50V	C			l .			D	
C301L/R	3479247971					R103	3069432970	Carbon Film 4.3k 1/5W		
	3409247061	Electric 47µF 35V	C		ا ۾ ا	R104	3069432970	Carbon Film 4.3k 1/5W	D	
	3579101130	Ceramic 100pF 50V	С			R105		Metal Oxide 10 1W	D	
C304L/R	3579471130	Ceramic 470pF 50V	C			R106		Metal Oxide 10 1W	D	
	3579150130	Ceramic 15pF 50V	С			R110	3069103970	Carbon Film 10k 1/5W	D	
	3579150130	Ceramic 15pF 50V	С			R111	3069103970	Carbon Film 10k 1/5W	D	
	3579473530	Ceramic 0.047µF 50V	С			R112	3069103970	Carbon Film 10k 1/5W	D	
C311L/R	3579473530	Ceramic 0.047μF 50V	Č							
C312L/R	3579101130	Ceramic 100pF 50V	Č			R300L/R	3069273970	Carbon Film 27k 1/5W	С	
C314L/R	3479247871	Electric 0.47µF 50V	Č			R301L/R	3069123970	Carbon Film 12k 1/5W	Č	
C315	3579821130	Ceramic 820pF 50V	Č						č	
						R303L/R	3069471970	Carbon Film 470 1/5W		
C316	3409247111	Electric 470μF 6.3V	С			R304L/R	3069560970	Carbon Film 100k 1/5W	С	
C317	3409210161	Electric 100μF 35V	С			R305L/R	3069560970	Carbon Film 56 1/5W	С	
C318L/R	3579101130	Ceramic 1000pF 50V	С			R306L/R	3069332970	Carbon Film 3.3k 1/5W	С	
C331L/R	3579509130	Ceramic 5pF 50V	С			R307L/R	3069152970	Carbon Film 1.5k 1/5W	С	
C340L/R	3579150130	Ceramic 15pF 50V	С			R308L/R	3069332970	Carbon Film 3.3k 1/5W	С	
C350L/R	3409210121	Electric 100µF 10V	С			R309L/R		Carbon Film 10k 1/5W	С	
	3579220130	Ceramic 22pF 50V	Ċ			R310L/R	3069470970		C	
		225. 221	•			R311L/R		Carbon Film 1.2k 1/5W	Č	
• Diodes						R312L/R		Carbon Film 1.2k 1/5W	Č	
D101	2258106100	1N 4002	D			R315L/R			Č	
		1N 4002	D		1 1				Ċ	
D102	2258106100					R316L/R		Carbon Film 330 1/5W		
	2258106100	1N 4002	D			R317L/R		Carbon Film 27k 1/5W	C	p is displaced to constant
D104	2258106100	1N 4002	D			R318L/R		Metal Oxide 2.2k 1W	C	, and the transfer of the state of
		1N 4002	D		1 1	R319L/R		Carbon Film 4.7k 1/5W	С	
D106	2258106100	1N 4002	D	8 9 19 19	1 1	R322L/R	3039109472	Metal Oxide 1 1W	С	
D107	2258106100	1N 4002	D ·			R323L/R	3039471472	Metal Oxide 470 1W	С	
D108	2258106100	1N 4002	D			R324L/R		Carbon Film 910 1/5W	С	
D109	2258106100	1N 4002	D			R326L/R		Carbon Film 120 1/5W	Č	
D110		1N 4002	D			R327L/R		Carbon Film 18k 1/5W	Č	
0111	2258106100		Ď		1	R328L/R		Metal Oxide 1 1W	C	
			0						_	
)141	2006099105	Zener, DZ6.2BM	U			R329L/R		Carbon Film 22 1/5W	C	
Application of the second	r <u>na raktak elektrir s</u> aktaları	and the second of the second o	engalogistis (automor)	er i krister kristerinisisisi		R330L/R		Carbon Film 24k 1/5W	С	
0301L/R	outsiche infraktion Philippini	Zener, DZ27BM	D	market resolution and the con-		R331L/R	3069104970		С	
0303L/R	2258306101		С			R332L/R	3059278782	Cement 0.27 5W	C, D	
D304L/R	2258306101	1N 4148	C, D			R333L/R		Cement 0.27 5W	C, D	
0305L/R	2258106101	1N 4002	C, D			R334L/R		Carbon Film 4.7k 1/5W	C	
D306L/R	2258106101	1N 4002	C			R335L/R		Carbon Film 15k 1/5W	Č	
0307L/R	2258306101	1N 4148	Č			R336		Carbon Film 22k 1/5W	Č	
D308L/R	2258306101	1N 4148	C							
						R337		Carbon Film 22k 1/5W	C	
D309	2258599109	Zener, DZ15BM	С			R338		Carbon Film 1k 1/5W	С	
D310	2258106101	1N 4002	C			R339L/R		Carbon Film 18k 1/5W	C	
0311	2258106101	1N 4002	C			R340		Carbon Film 1.8k 1/5W	С	
D313L/R	2258306101	1N 4148	С			R341	3069470970	Carbon Film 47 1/5W	С	
D314L/R	2258306101	1N 4148	С			R342		Carbon Film 22k 1/5W	Ċ	
						R343		Metal Oxide 10 1W	Č	
Fuses						R360L/R		Carbon Film 27k 1/5W	Č	
F103	5508212031	STD 1A 250V	D	A,B		HOUL/N	30032/33/0	Carbon Film Z/K 1/5VV	C	
						. Tue - !				
F103	5508301634	T-type, 500mA 250V AC		C, D, E, F		• Transistors		14004.05	_	
Ma oo				I lomostic.			20000000101	AADCA DE		
F103 F104	5508212030 5508212031	STD 1A 250V STD 1A 250V		Domestic A, B]	Q101 Q102	2008609101 2208606104	MPSA 05	D D	

Ref. No	Parts No.	Description	Position	Remark
Q103	2008209101	MPSA 55	С	
Q301L/R	2008610102	2SD 1302	С	
Q302L/R	2018217700	2SK332F, FET	С	
Q303L/R	2208606108	KTC 2240BL	С	
Q304L/R	2208606108	KTC 2240BL	С	
Q305L/R	2008207101	2SA 1360Y	С	
Q306L/R	2008609101	MPSA 05	С	
Q310L/R	2008609107	MPS 9633	С	
Q311L/R	2028407118	2SC 2168	С	
Q312L/R	2008607106	2SC 3423	С	
Q313L/R	2008107115	2SA 958	С	
Q314L/R	2028416110	2SC 3856	С	
Q315L/R	2028116107	2SA 1492	С	
Q316L/R	2008609101	MPSA 05	C	
Q317	2008209101	MPSA 55	С	
Q318	2008609101	MPSA 05	С	
Q319	2008609101	MPSA 05	С	
Q320	2008609101	MPSA 05	С	

VOLUME BOARD 4002118030

Ref. No	Parts No.	Description	Position	Remark
Capacitors				
C702L/R	3679393120	Mylar 0.039µF 100V	E2	
C704L/R	3479247971	Electric 4.7µF 50V	E2	
C705L/R	3479247971	Electric 4.7μF 50V	E2	
C708L/R	3479247971	Electric 4.7µF 50V	E2	
C711	3479247061	Electric 47µF 35V	E2	
C712	3479210071	Electric 10μF 50V	E2	
Resistors				
R702L/R	3069622970	Carbon Film 6.2k 1/5W	E2	
R704L/R	3069105970	Carbon Film 1M 1/5W	E2	
R705L/R	3069471970	Carbon Film 470Ω 1/5W	E2	
R706L/R	3069202970	Carbon Film 2k 1/5W	E2	
R707L/R	3069102970	Carbon Film 1k 1/5W	E2	
R708L/R	3069103970	Carbon Film 10k 1/5W	E2	
R709L/R	3069154970	Carbon Film 150k 1/5W	E2	
R713	3069473970	Carbon Film 47k 1/5W	E2	
R714	3069103970	Carbon Film 10k 1/5W	E2	
Transistors	8			
Q702L/R	2018207106	FET 2SK 117	E2	
Q703L/R	2008610102	2SD 1302	E2	

SPEAKER BOARD 4002117900

Ref. No	Parts No.	Description	Position	Remark
Capacitor	S			
C901L/R	3679473120	Mylar 0.047μF 100V	G	
C905L/R	3579561130	Ceramic 560pF 50V	G	D
• Coil				
L901L/R	2648001010	Inductor 0.5µH	G	
• Resistors				
R901L/R	3069100970	Carbon Film 10Ω	G	
R902L/R	3069220970	Carbon Film 22Ω	G	
R903L/R	3069220970	Carbon Film 22Ω	G	
R904L/R	3069471572	Carbon Film 470Ω	G	
R905L/R	3069152970	Carbon Film 1.5k	G	D

INPUT BOARD 4002118020

INPUT BUAND 4002110020						
Ref. No	Parts No.	Description	Position	Remark		
Capacitor	s					
C200	3579473530	Ceramic 0.047µF 50V	E3			
C201L/R	3579680130	Ceramic 68pF 50V	E3	D		
C202L/R	3579220130	Ceramic 22pF 50V	E3	D		
C203L/R	3579680130	Ceramic 68pF 50V	E3			
C204L/R	3479247971	Electric 4.7µF 50V	E3			
C205L/R	3579100130	Ceramic 10pF 50V	E3			
C206L/R	3479247021	Electric 47μF 10V	E3			
C207L/R	3579222130	Ceramic 2200pF 50V	E3			
C208L/R	3679183120	Mylar 0.018μF 100V	E3			
C209L/R	3679563120	Mylar 0.056μF 100V	E3	ĺ		
C210L/R	3479268871	Electric 0.68μF 50V	E3			
C211L/R	3679563120	Mylar 0.056μF 100V	E3	_		
C212L/R	3579101130	Ceramic 100pF 50V	E3	D		
C213L/R	3579101130	Ceramic 100pF 50V	E3	D		
C214L/R	3579101130	Ceramic 100pF 50V	E3	D		
C215L/R	3579101130	Ceramic 100pF 50V	E3	D		
C216L/R	3579101130	Ceramic 100pF 50V	E3	D		
C217L/R	3579101130	Ceramic 100pF 50V	E3/F3	D		
C218L/R	3579101130	Ceramic 100pF 50V	F3	D		
C219L/R	3579101130	Ceramic 100pF 50V	F3	D		
C220L/R	3579101130	Ceramic 100pF 50V	F3	D		
C221L/R	3579101130	Ceramic 100pF 50V	F3	D		
C222L/R	3579101130	Ceramic 100pF 50V	F3	D		
C223L/R	3579101130	Ceramic 100pF 50V	F3	D		
C224L/R	3579101130	Ceramic 100pF 50V	F3	D		
C225L/R	3579101130	Ceramic 100pF 50V	F3	D		
C226L/R	3579101130	Ceramic 100pF 50V	F3	D		
C227L/R	3579101130	Ceramic 100pF 50V	F3	D		
C228L/R	3479247041	Electric 47µF 25V	F3			
C229L/R	3579101130	Ceramic 100pF 50V	F3			
C230L/R	3479247971	Electric 4.7μF 50V	F3			
C240	3479247041	Electric 47µF 25V	F3			
C241	3479247041	Electric 47μF 25V	F3			
C242	3479247041	Electric 47μF 25V	F3			
C243	3479247041	Electric 47µF 25V	F3			
C244	3479247041	Electric 47µF 25V	F3			
C245	3479247041	Electric 47μF 25V	F3			
0500	0570404400	0 : 100 5 501/	F2			
C500	3579101130	Ceramic 100pF 50V	F3			
C501	3579101130	Ceramic 100pF 50V	F3 F3			
C502	3579101130	Ceramic 100pF 50V	F3			
C503	3479210871	Electric 0.1μF 50V	гэ			
• Coil						
L201L/R	2648001010	0.5μH	E3	D		
	,					
• Diode	000000000	111 4140	F2			
D503	2258306101	1N 4148	F3			
• ICs						
IC201	2168020106	NJM 2168DD ,OP Amp	E3			
IC201	2168017132	LC7821, Switching	F3			
IC202	2138017132	LC4966, Switching	F3			
IC203	2168220104	NJM 4560D ,OP Amp	F3			
		, , , , , ,,,p				
• Resistors						
R201L/R	3069102970	Carbon Film 1k 1/5W	E3			
R202L/R	3069913970	Carbon Film 91k 1/5W	E3			
R203L/R	3069913970	Carbon Film 91k 1/5W	E3			
R204L/R	3069911970	Carbon Film 910 1/5W	E3			
R205L/R	3069433970	Carbon Film 43k 1/5W	E3			
R206L/R	3069563970	Carbon Film 560k 1/5W	E3			
R207L/R	3069471970	Carbon Film 470 1/5W	E3			
R208L/R	3069104970	Carbon Film 100k 1/5W	E3			
R209L/R	3069121970	Carbon Film 120 1/5W	E3	D		
R210L/R	3069102970	Carbon Film 1k 1/5W	E3			
R211L/R	3069473970	Carbon Film 47k 1/5W	E3			
R212L/R*	3069121970	Carbon Film 120 1/5W	E3	D		
R213L/R	3069102970	Carbon Film 1k 1/5W	E3	•		
R214L/R	3069473970	Carbon Film 47k 1/5W	E3			

Ref. No	Parts No.	De	scription	Position	Remark
R215L/R	3069121970	Carbon Film	120 1/5W	E3	D
R216L/R	3069102970	Carbon Film	1k 1/5W	E3	
R217L/R	3069473970	Carbon Film	47k 1/5W	E3, F3	D
R218L/R	3069121970	Carbon Film	120 1/5W	F3	
R219L/R	3069102970	Carbon Film	1k 1/5W	F3	
R220L/R	3069473970	Carbon Film	47k 1/5W	F3	
R221L/R	3069102970	Carbon Film	1k 1/5W	F3	
R222L/R	3069121970	Carbon Film	120 1/5W	. F3	D
R223L/R	3069102970	Carbon Film	1k 1/5W	F3	
R224L/R	3069473970	Carbon Film	47k 1/5W	F3	
R225L/R	3069102970	Carbon Film	1k 1/5W	F3	
R226L/R	3069121970	Carbon Film	120 1/5W	F3	
R227L/R	3069102970	Carbon Film	1k 1/5W	F3	
R228L/R	3069473970	Carbon Film	47k 1/5W	F3	
R229L/R	3069104970	Carbon Film	100k 1/5W	F3	
R230L/R	3069104970	Carbon Film	100k 1/5W	F3	
R231L/R	3069471970	Carbon Film	470 1/5W	F3	
R240	3069470970	Carbon Film	47 1/5W	F3	
R241	3069470970	Carbon Film	47 1/5W	F3	
R242	3069101970	Carbon Film	100 1/5W	F3	
R243	3069101970	Carbon Film	100 1/5W	F3	
R244	3069101970	Carbon Film	100 1/5W	F3	
R245	3069101970	Carbon Film	100 1/5W	F3	
R503	3069104970	Carbon Film	100k 1/5W	F3	

TONE BOARD 4002118050

Ref. No	Parts No.	Description	Position	Remark
Capacitors				
C601L/R	3679153120	Mylar 0.015μF 100V	E1	
C602L/R	3679683120	Mylar 0.068μF 100V	E1	
C603L/R	3409222032	Electric 22µF 50V	E1	
C604L/R	3679332120	Mylar 0.0033μF 100V	E1	
C605L/R	3679153120	Mylar 0.015μF 100V	E1	
C606L/R	3579150130	Ceramic 15pF 50V	E1 .	
C620L/R	3658224201	Tantal 0.22μF	F1	
C621L/R	3658224201	Tantal 0.22μF	F1	
 Resistors 				
R601L/R	3069224970	Carbon Film 220k	E1	
R602L/R	3069223970	Carbon Film 22k	E1	
R603L/R	3069392970	Carbon Film 3.9k	E1	
R605L/R	3069242970	Carbon Film 2.4k	E1	
R606L/R	3069184970	Carbon Film 180k	E1	
R607L/R	3069821970	Carbon Film 820Ω	E1	
R608L/R	3069473970	Carbon Film 47k	E1	
R609L/R	3069302970	Carbon Film 3k	E1	
R610L/R	3069471970	Carbon Film 470Ω	F1	
R620L/R	3069473970	Carbon Film 47k	F1	
R621L/R	3069753970	Carbon Film 75k	F1	

FRONT-A BOARD 4002118000

Ref. No	Parts No.	Descr	iption	Position	Remark
Capacitor	s				
C420	3439110412	Electric 0.1F 5	0V	B1	
C422	3579330530	Ceramic 33pF	50V	A1	
C423	3579330530	Ceramic 33pF	50V	A1	
C424	3479210071	Electric 10µF 5		B1	
C450	3579104130	Ceramic 0.01μF		A1	
X-TAL	3908101150	X-TAL 6 MHz			
Diode					
D420	2258306101	1N 4148		B1	
• ICs					
IC403	2138000148	MB 88543, Micro	processor	B1	
IC404	2138000129	SBX 1483		A1	
• LEDs				•	
LD401	2308220507	SLV56 DC3		A1	
LD402	2308220507	SLV56 DC3		A1	
LD403	2308220507	SLV56 DC3		B1	
LD404	2308220507	SLV56 DC3		B1	
LD405	2308220507	SLV56 DC3		B1	
LD406	2308220507	SLV56 DC3		B1	
LD407L/R	2318271003	Display		A1/B1	
LCD	2338009921			A1	
Resistors					
R450	3069222970	Carbon Film 2.3	2k 1/5W	B1	
R452	3069243970		k 1/5W	B1	
R453	3069223970		k 1/5W	B1	
R454	3069103970		k 1/5W	B1	
R455	3069102970		1/5W	B1	
R456	3069102970		1/5W	B1	
R457	3069473970		k 1/5W	A1	
R458	3069473970		k 1/5W	A1	
R459	3069473970		k 1/5W	A1	
R460	3069472970		7k 1/5W	A1	
R461	3069472970		7k 1/5W	A1	
R463	3069104970	Carbon Film 4.		A1	
				A1	
R464	3069332970		3k 1/5W	A1	
R465	3069680970		1/5W		
R466	3069104970		0k 1/5W	A1	
R467	3069103970		k 1/5W	A1	
R468	3069104970		0k 1/5W	A1	
R469	3069473970		k 1/5W	A1	
R495	3069103970		k 1/5W	A1	
R496	3069103970		k 1/5W	A1	
R497	3069103970		k 1/5W	A1	
R499	3069103970	Carbon Film 10	k 1/5W	A1	
Transistor	rs .				
Q450	2208606104	KTC 1815		B1	
Q451	2208606104	KTC 1815		A1	
Q452	2208606104	KTC 1815		A1	

FRONT-B BOARD 4002118010

Ref. No	Parts No.	Description	Position Remark
Capacitor	·s		
C401	3409247131	Electric 470µF 16V	B2
C402	3409247131	Electric 470µF 16V	B2
C403	3579473530	Ceramic 0.047µF 50V	B2
C404	3479233061	Electric 33µF 35V	B2
C405	3479247031	Electric 47µF 16V	A2
C408L/R	3479247971		A2
C410	3479210971		B2
		•	
• Diodes			
D401	2058599113	DZ 24BM	B2
D402	2258306101	1N4148	B2
D403	2258306101	1N4148	B2
D404	2058599104	DZ5.6BM	B2
D405	2058599104	DZ5.6BM	B2
D406	2258306101	1N4148	A2
D408	2258306101	1N4148	B2
D409	2258306101		A2
D445	2258306101		B2
D470L/R	2258306101	1N4148	A2
A 10a			
• ICs IC401	2168000113	LM324, OP Amp	A2
1C401	2138001118	SN74MC 138, Decoder	A2 A2
10402	Z 130001110	SIV/HIVIC 130, Decoder	n4
Resistors			
R401	3069223970	Carbon Film 22k 1/5W	B2
R402	3069223970	Carbon Film 22k 1/5W	B2
R403	3069103970	Carbon Film 10k 1/5W	B2
R404	3069222970	Carbon Film 2.2k 1/5W	B2
R405	3069104970	Carbon Film 100k 1/5W	B2
R406	3069224970	Carbon Film 220k 1/5W	B2
R407	3069103970	Carbon Film 10k 1/5W	B2
R408	3069473970	Carbon Film 47k 1/5W	B2
R409	3069102970	Carbon Film 1k 1/5W	B2
R410	3069102970		B2
R411	3069103970	Carbon Film 10k 1/5W	B2
R412	3069103970	Carbon Film 10k 1/5W	B2
R413	3069222970	Carbon Film 2.2k 1/5W	B2
R414	3069222970	Carbon Film 2.2k 1/5W	B2
R415	3069222970	Carbon Film 2.2k 1/5W Carbon Film 2.2k 1/5W	B2
R416 R417	3069222970 3069472970	Carbon Film 2.2k 1/5W	B2 B2
R418	3069103970	Carbon Film 10k 1/5W	B2
R419	3069103970	Carbon Film 10k 1/5W	B2
R420	3069104970	Carbon Film 100k 1/5W	B2
R421	3069513970	Carbon Film 51k 1/5W	B2
R422	3069473970		B2
R423		Carbon Film 1k 1/5W	B2
R424	3069103970	Carbon Film 10k 1/5W	B2
R425	3069122970	Carbon Film 1.2k 1/5W	A2
R426	3069122970	Carbon Film 1.2k 1/5W	A2
R427	3069122970	Carbon Film 1.2k 1/5W	A2
R428	3069103970	Carbon Film 10k 1/5W	A2
R429	3069103970	Carbon Film 10k 1/5W	A2
R430	3069103970	Carbon Film 10k 1/5W	A2
R431	3069472970	Carbon Film 4.7k 1/5W	A2
R432	3069472970	Carbon Film 4.7k 1/5W	A2
R433 R434	3069122970 3069122970	Carbon Film 1.2k 1/5W Carbon Film 1.2k 1/5W	A2 A2
R434	3069122970	Carbon Film 1.2k 1/5W	A2 A2
R436	3069122970	Carbon Film 1.2k 1/5W	A2 A2
R437	3069122970	Carbon Film 1.2k 1/5W	A2 A2
R438	3069122970	Carbon Film 1.2k 1/5W	A2
R444	3069222970	Carbon Film 2.2k 1/5W	B2
R460	3069155970	Carbon Film 1.5M 1/5W	B2
R480L/R	3069273970	Carbon Film 27k 1/5W	A2
R481L/R	3069104970	Carbon Film 100k 1/5W	A2
R482L/R	3069153970	Carbon Film 15k 1/5W	A2
R483L/R	3069224970	Carbon Film 220k 1/5W	A2
R484L/R	3069681970	Carbon Film 680Ω 1/5W	A2

Ref. No	Parts No.	De	scription	Position	Remark
R485	3069473970	Carbon Film	47k 1/5W	A2	
R486L/R	3069683970	Carbon Film	68k 1/5W	A2	
R487L/R	3069102970	Carbon Film	1k 1/5W	A2	
R489L/R	3069122970	Carbon Film	1.2k 1/5W	A2	
R490	3069102970	Carbon Film	1kN1/5W	A2	
R491	3039680472	Metal Oxide	68Ω 1W	B2	
R00	3069104970	Carbon Film	100k 1/5W	A2	
RADDER R1	3088103273	Carbon Film	10k 1/5W	B2	
RADDER R1	3088103273	Carbon Film	10k 1/5W	B2	
Transistor	S				
Q401	2208606104	KTC1815		B2	
Q402	2208606104	KTC1815		B2	
Q403	2208606104	KTC1815		B2	
Q404	2208606104	KTC1815		B2	
Q405	2208606104	KTC1815		B2	
Q406	2008610102	2SD1302		B2	
Q407	2008610102	2SD1302		B2	
Q408	2008209101	MPS A55		B2	
Q409	2008209101	MPS A55		B2	
Q410	2208606104	KTC1815		B2	
Q411	2208606105	KTC1015		B2	
Q412	2208606104	KTC1815		B2	
Q413	2008610102	2SD1302		B2	
Q414	2008209101	MPS A55		B2	
Q415	2208606104	KTC1815		A2	
Q416	2208606104	KTC1815		A2	
Q417	2208606104	KTC1815		A2	
Q418	2208606104	KTC1815		A2	
Q480L/R	2208606104	KTC1815		A2	

BIASING BOARD 4002117920

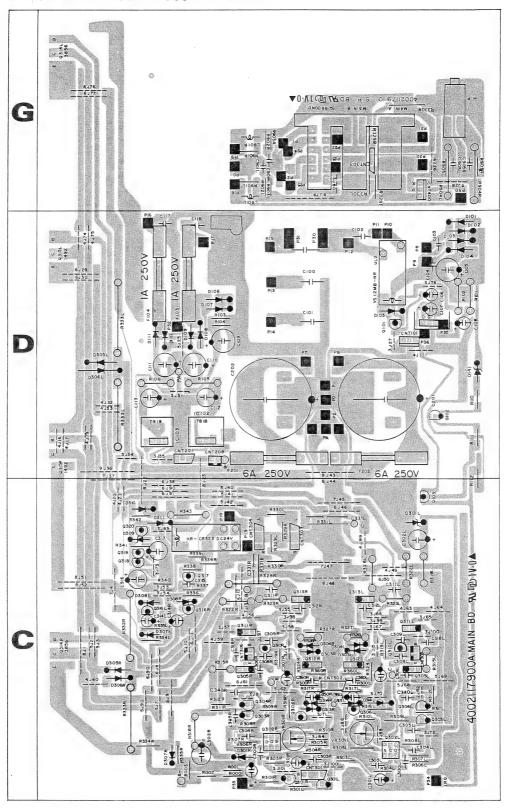
	Ref. No	Parts No.		Description	Position	Remark
	• Transistor	s				
	Q307L/R	2008610102	2SD1302		F2	
-	Q308L/R	2008610102	2SD1302		F2	
	Q309L/R	2008610102	2SD1302		F2	

COMMANDER BOARD 40051129001

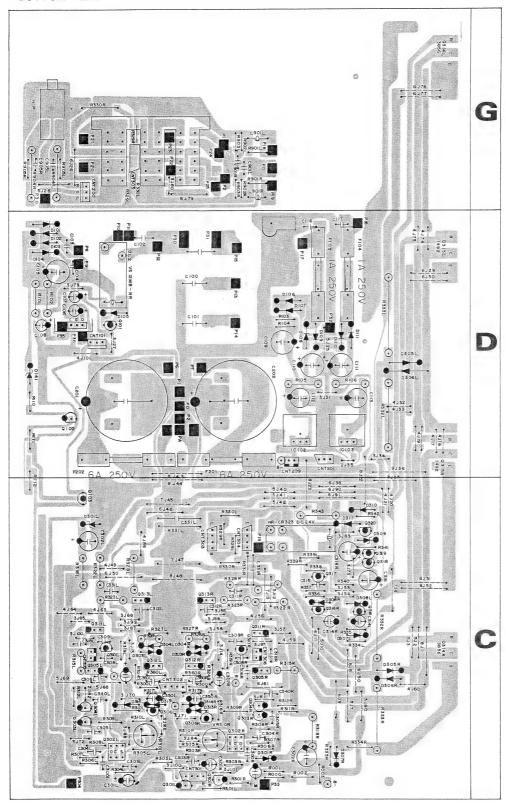
	Parts No.	Description	Position	Remark
 Capacit 	ors			
C1	3409247022	Electric AFSS 47μF 10V		
C2	3509101130	Ceramic 100PF 50V		
C3	3509101130	Ceramic 100PF 50V		
X-TAL	3938001001	Ceramic Resonator 455E		
• Diodes				
D1	2308060105	LED KLR 226 ER-0		
D2	2408001100	LED IREL-11Z		
• IC				
	2138013122	μPD 6122G-002		
• Resistor				
R1	3069224970	Ceramic 220K 1/5W		
R2	3069224970	Ceramic 220K 1/5W		
R3	3069224970	Ceramic 220K 1/5W		
R4	3069229970	Ceramic 2.2 1/5W		
R5	3069102970	Ceramic 1k 1/5W		
Miscella	neous Prats			
 Diode 				
	2058100118	Rectifier KBPC 25-04		
e Posecor I	ransformers			
 Main Tr 	aneformere			
 Main Tr 	ansformers 2828058207	Main Power Transformers	Δ	
• Main Tr	2828058207	Main Power Transformers	A B	
• Main Tr	2828058207 2828058307	Main Power Transformers	В	
● Main Tr	2828058207			
	2828058207 2828058307 2828058407 2828058507	Main Power Transformers Main Power Transformers	B C,D,F	
	2828058207 2828058307 2828058407 2828058507 y Transformers	Main Power Transformers Main Power Transformers Main Power Transformers	B C,D,F E	
	2828058207 2828058307 2828058407 2828058507 Y Transformers 2828062707	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers	B C,D,F	B Domestic
	2828058207 2828058307 2828058407 2828058507 y Transformers	Main Power Transformers Main Power Transformers Main Power Transformers	B C,D,F E	B,Domestic C,D,E,F
	2828058207 2828058307 2828058407 2828058507 y Transformers 2828062707 2828062507	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers	B C,D,F E	
• Stand-b	2828058207 2828058307 2828058407 2828058507 y Transformers 2828062707 2828062507 2828061507	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers	B C,D,F E	
• Stand-b	2828058207 2828058307 2828058407 2828058507 2828058507 y Transformers 2828062707 2828062507 2828061507	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers	B C,D,F E A	C,D,E,F A,B
• Stand-b	2828058207 2828058307 2828058407 2828058507 Y Transformers 2828062707 2828062507 2828061507 5508213133 5508302934	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers 6A 250V AC, 31.8mm 4A 250V AC, 20mm	B C,D,F E A	C, D, E, F A, B C, D, E, F
• Stand-b • Fuses F001	2828058207 2828058307 2828058407 2828058507 Y Transformers 2828062707 2828062507 2828061507 5508213133 5508302934 5508213130	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers 6A 250V AC,31.8mm 4A 250V AC, 20mm 6A 250V AC, 31.8mm	B C,D,F E A Rear Panel	C,D,E,F A,B C, D, E, F Domestic
• Stand-b	2828058207 2828058307 2828058407 2828058507 Y Transformers 2828062507 2828062507 2828061507 5508213133 5508213130 5508111231	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers 6A 250V AC,31.8mm 4A 250V AC, 20mm 6A 250V AC, 31.8mm SB, 0.25A 250V AC, 31.8mm	B C,D,F E A Rear Panel Rear	C,D,E,F A,B C, D, E, F Domestic A, B
• Stand-b • Fuses F001 F002	2828058207 2828058307 2828058407 2828058507 y Transformers 2828062707 2828062507 2828061507 5508213133 550830233 5508213130 5508111231 5508301134	Main Power Transformers Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers 6A 250V AC, 31.8mm 4A 250V AC, 20mm 6A 250V AC, 31.8mm SB, 0.25A 250V AC, 31.8mm 200mA 250V AC, 20mm	B C,D,F E A A Rear Panel	C,D,E,F A,B C, D, E, F Domestic A, B C, D, E, F
• Stand-b • Fuses F001	2828058207 2828058307 2828058407 2828058507 2828058507 y Transformers 2828062707 2828062507 2828061507 5508213133 5508213133 5508213133 5508213134 5508213134 5508213134	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers 6A 250V AC, 31.8mm 4A 250V AC, 20mm 6A 250V AC, 31.8mm SB, 0.25A 250V AC, 31.8mm 200mA 250V AC, 20mm 4A 250V AC, 31.8mm	B C,D,F E A Rear Panel Rear Panel Rear	C,D,E,F A,B C, D, E, F Domestic A, B C, D, E, F B
• Stand-b • Fuses F001 F002 F003	2828058207 2828058307 2828058407 2828058507 2828058507 y Transformers 2828062707 2828062507 2828061507 5508213133 5508302934 5508213130 5508111231 5508301134 5508212931 5508212933	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers 6A 250V AC, 31.8mm 4A 250V AC, 20mm 6A 250V AC, 31.8mm SB, 0.25A 250V AC, 31.8mm 200mA 250V AC, 20mm 4A 250V AC, 31.8mm 4A 250V AC, 31.8mm	B C,D,F E A Rear Panel Rear Panel Rear Panel	C,D,E,F A,B C, D, E, F Domestic A, B C, D, E, F B Domestic
• Stand-b • Fuses F001 F002	2828058207 2828058307 2828058407 2828058507 2828058507 y Transformers 2828062707 2828062507 2828061507 5508213133 5508213133 5508213133 5508213134 5508213134 5508213134	Main Power Transformers Main Power Transformers Main Power Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers Stand-by Transformers 6A 250V AC, 31.8mm 4A 250V AC, 20mm 6A 250V AC, 31.8mm SB, 0.25A 250V AC, 31.8mm 200mA 250V AC, 20mm 4A 250V AC, 31.8mm	B C,D,F E A Rear Panel Rear Panel Rear	C,D,E,F A,B C, D, E, F Domestic A, B C, D, E, F B

Top & Bottom View of P.C Boards

MAIN BOARD 4002117900A - TOP VIEW

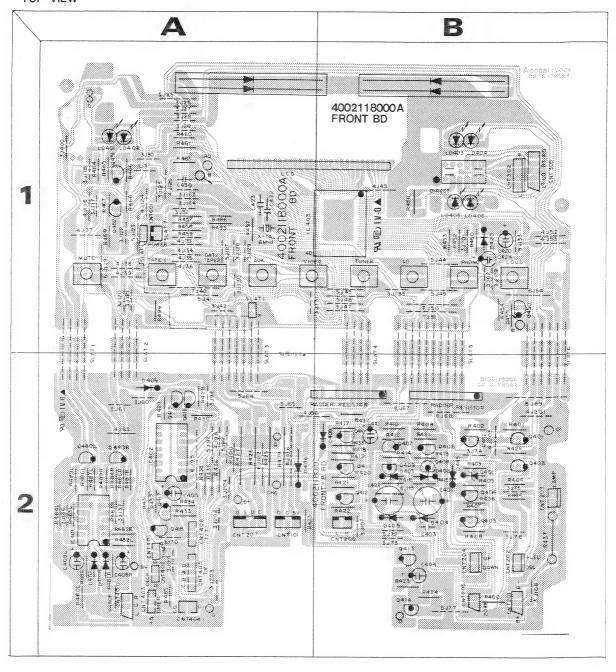


- BOTTOM VIEW

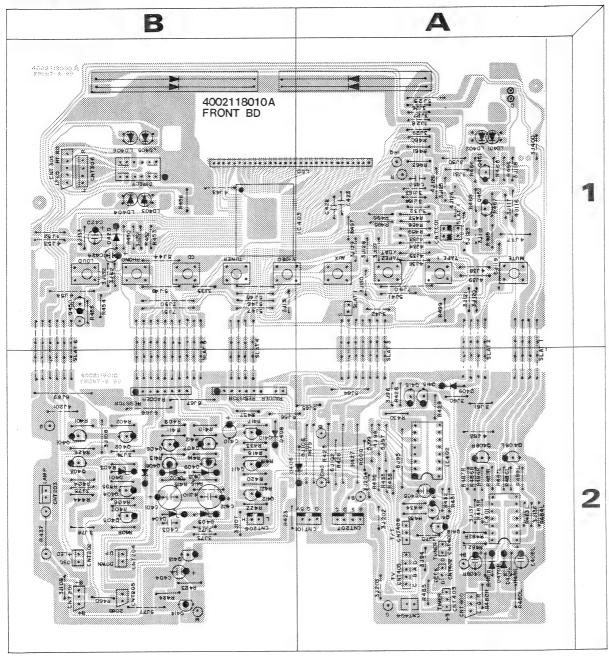


FRONT BOARD 400211800A, 4002118010B

-TOP VIEW

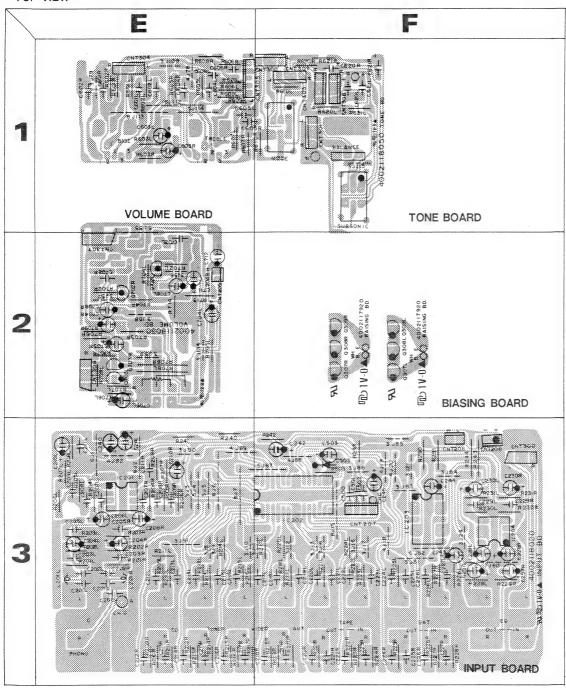


- BOTTOM VIEW

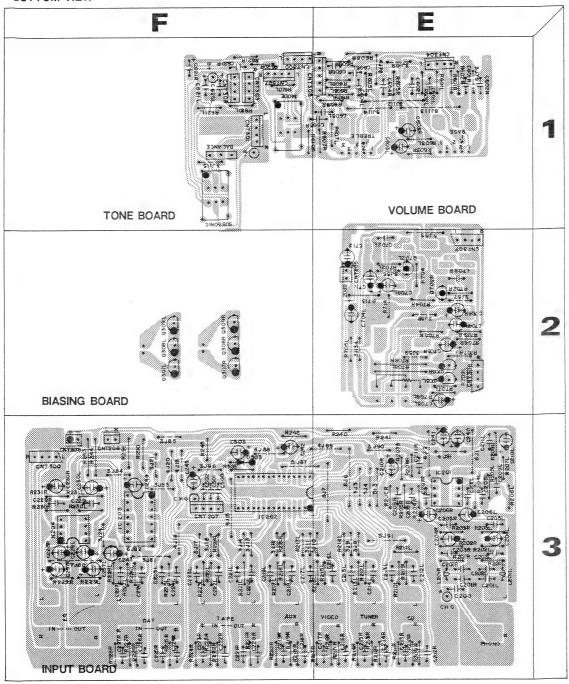


INPUT, VOLUME, BIASING, TONE BOARD

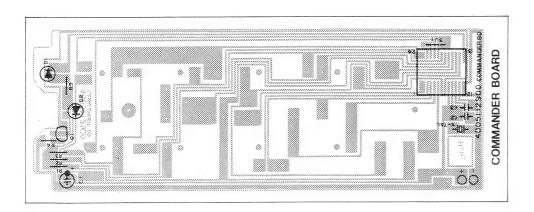
-TOP VIEW



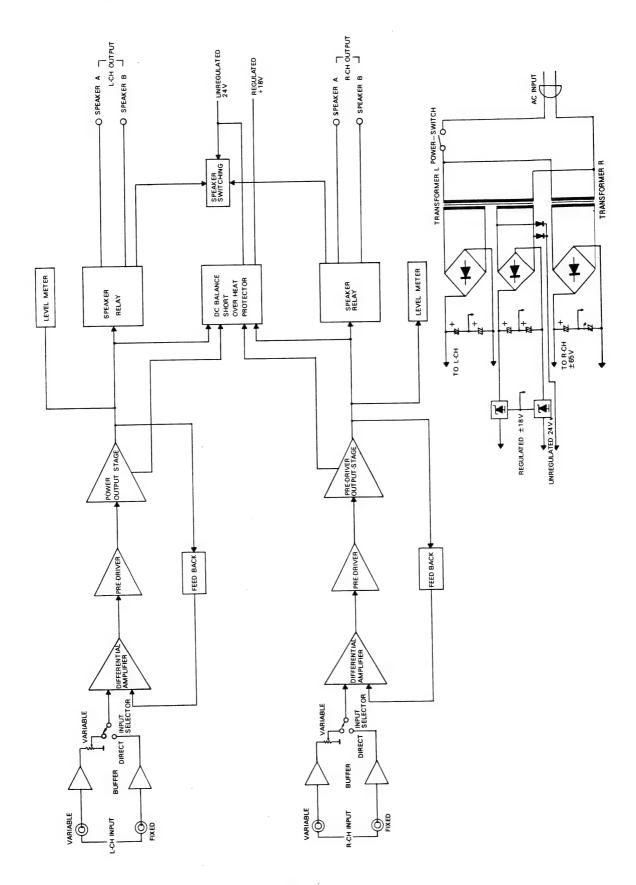
- BOTTOM VIEW



COMMANDER BOARD 4005112900



Block Diagram

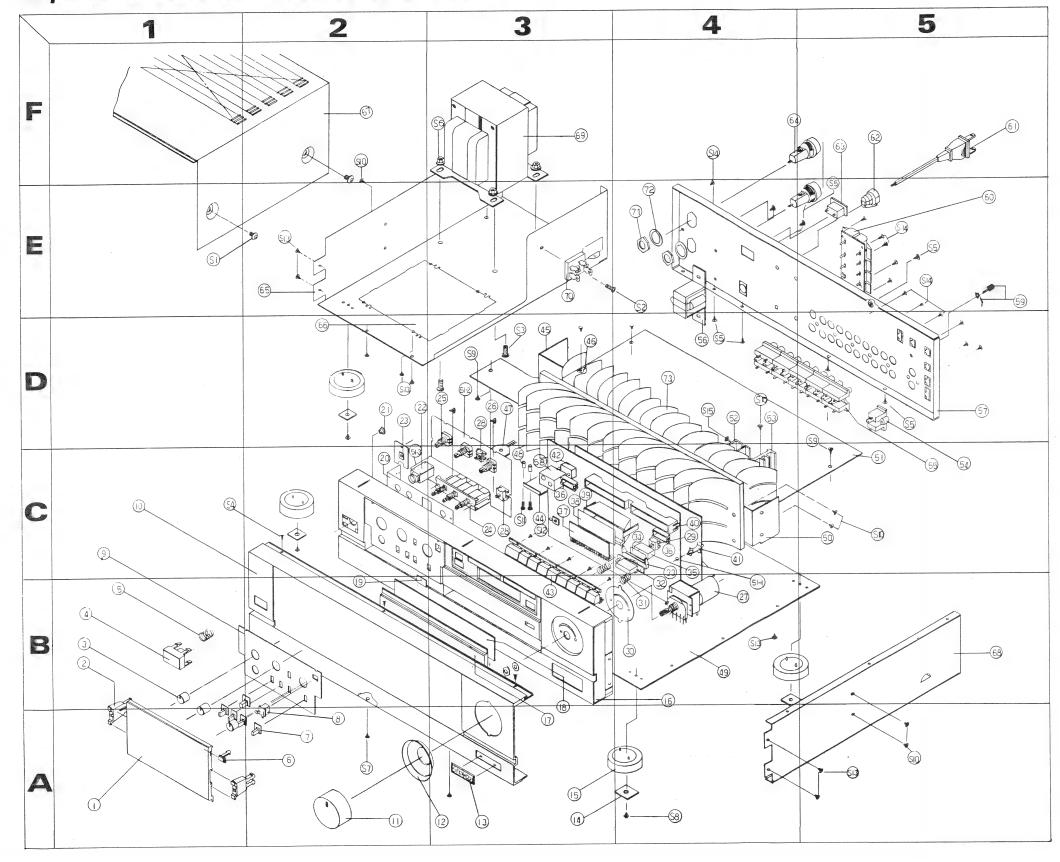


Mechanical Parts List

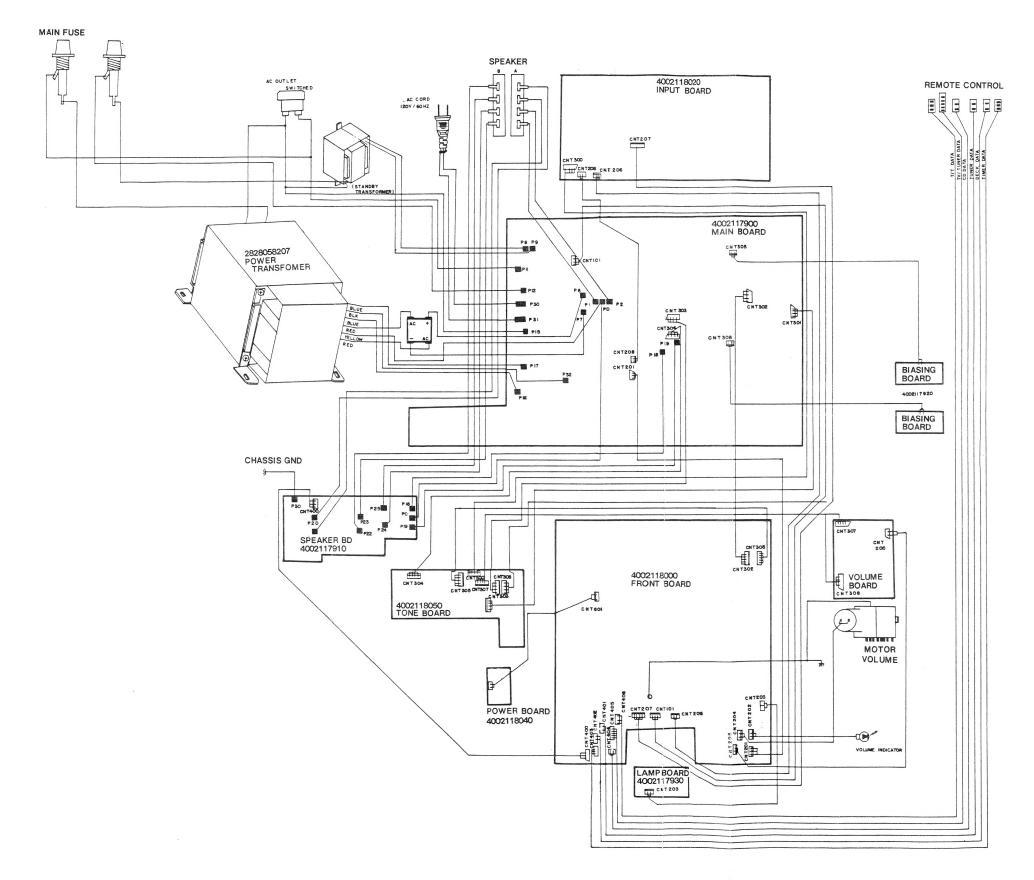
No.	Parts No.	Description	Q'ty	Position	Remark
1	048603000512	Door, Aluminium	1	A1	
2	6305004110	Door-Hinge	2	B1	.
3	8545052210	Knob-Rotary,Control	3	B1	
4	048545048211	Knob-Power, Main	1	B1	
5	6555004340	Spring, Main Power Shaft-Locker	1	B1 A2	
6 T	6305004610 8545052110	Button, Push	5	A2 A2	
8	7318000110	Door-Locker	1	A2	
9	8623005010	Plate Decoration	i	C1	
10	048602015811	Panel-Front, Black	1	C1	
11	8643003710	Knob-Rotary Main Volume	1	A2	
12	8523009210	Decorating Ring	1	A3	
13	048535019011	Badge	1	A3	
14	6725002110	Cushion-Foot, Black	4	A4	
15	046035101411 048521004911	Foot-Base, Hot Stamping	1	A3 B4	
16 17	8553007910	Body-Front Window LCD	i	B3	
18	8533005410	Display Inlay	i	A3	
19	8535021310	Filter-Sensor	1	B2	
20	6163105510	Shield-Fence (B)	1	C2	
21	6055003010	Insert-Tact	1	D2	
22	4438000810	Jack-Phone	1	D2	
23	4658002910	Switch-Tact	10	D2	
24	4628050010	Push-Switch, 3 Key	1	C3	
25	3208051110	Rotary-Volume, 100KC×2	2 1	D3 D3	
26	3208051710 3208051610	Rotary-Volume,250KSW Motor-Volume,100KA×2	1	B4	
27 28	4628050110	Push-Switch, 1Key	2	C3	
29	4628049810	Push-Switch, 1Key	1	C4	
30	6165128310	Shield-Fence (A)	1	B4	
31	6555006610	Spring, Direct	2	B4	
32	048545048411	Knob, Direct	1	B4	
33	6305003810	Shaft, Direct	1	C4	
34	8535020010	Diffuser	1	C4 C4	
35	6165128210	Fence, LED	1 2	C3	
36 37	6045006610 2338009921	Holder LED LCD	1	C3	
38	8535019710	Filter LCD	i	C3	
39	6042001410	Holder LCD	i	C3	
40	6043005710	Holder LED	1	C4	
41	6528300110	Fastner	4	C4	
42	2138000129	Sensor	1	C3	
43	048542000111	Button-Tact	1	B3	
44	6505081810	Bracket PCB	1	C3 D3	
45	6505081720 4235003610	Bracket-Heatsink, Left Terminal-Ground	1	D3	
46 47	2028416110	Transistor	2	C3	
"	2028116107	Transistor	2	C3	
48	7015003110	Bushing	4	C3	
49	6122412210	Bottom-Cover	1	B4	
50	6505081710	Bracket-Heatsink, Right	1	C5	
51	4002117900	PCB-Main	1	C5	
51-1	4002118000	PCB-Front	2	B4 D3	
51-2	4002118050	PCB-Tone PCB-Speaker	1	C3	
51-3 52	4002117910 7505201930	Heatsink, Regulater TR	2	D4	
53	7505201930	Heatsink, Regulater TR	1	D4	
54	4438102210	RCA-JACK, 2P	1	C5	
55	4438102010	RCA-JACK, 4P	5	C5	
56	2828062707	Standby-Transformer	1	D4	
57	046102022721	Chassis-Back, Black	1	D5	Α .
	046102022731	Chassis-Back, Black	1	D5	В
	046102022741	Chassis-Back, Black	1	D5	C
	046102022751	Chassis-Back, Black Chassis-Back, Black	1	D5 D5	D E
1	046102022761 046102022771	Chassis-Back, Black Chassis-Back, Black	1	D5	F
58	6165130110	Sensor Box	1	C3	•
59	4408103710	Terminal-Ground	i	E5	
60	4408100320	Terminal-Push	1	E5	
61	4308001410	Cord-Power, AC	1	F5	A, B
	4308002310	Cord-Power, AC	1	F5	C, D, F
1	4308000610	Cord-Power, AC	1	F5	E

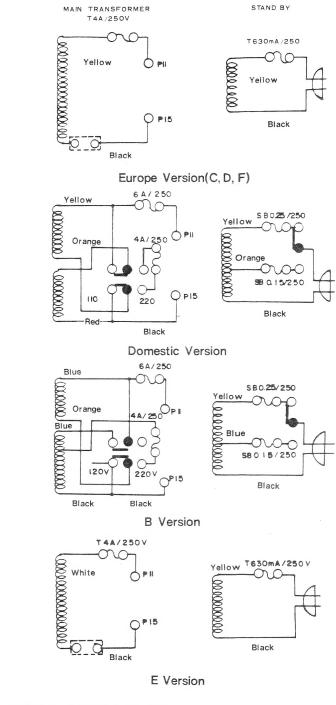
No.	Parts No.	Description	Q'ty	Position	Remark
62	6518000710	Cord-Stopper, Black	1	F5	A, B
	6518000111	Cord-Stopper, Black	1	F5	C, D, F
	6518000210	Cord-Stopper, Black	1	F5	E
63	4448102110	Outlet, AC	1	F5	Α
	4448100320	Outlet, AC	1	F 5	В
	4448100510	Outlet, AC	1	F5	C, D, F
64	4458000210	Fuse-Holder	2	F4	A, B
	4458000110	Fuse-Holder	2	F4	C, D, E, F
65	6121602710	Side-Frame, Left	1	E2	
66	6125401510	Button-Cover	1	D2	
67	6122017210	Cover-Top, Black	1	F2	
68	6122615910	Side-Frame, Right	1	B5	
69	2828058207	Power Transformer	1	F3	Α
70	2058100118	Diode	1	F3	
71	•	Nut & Washer	1	E4	
72	•	Nut & Washer	1	E4	
73	7502001810	Heatsink, Power	1	D4	
S1	8159440083	Screw, WSAM 4×8 ZNB	4	E1	
S2	8159230161	Screw, #2 WPTC 3×16 ZNY	1	E4	
S3	8069140081	Screw, WPM 4×8 ZNY	4	D3	
S4	8129230081	Screw, #2 FTC 3×8 ZNY	3	C1	
S5	8119230063	Screw, #2 PTC 3×6 ZNB	10	E5	
S6	8209540011	Nut Flange M4 ZNY	4	F3	
S7	8109230083	Screw, #2 BTC 3×8 ZNB	3	A2	
S8	8159230081	Screw, 32 WPTC 3×8 ZNY	4	A4	
S9	8159230061	Screw, #2 WPTC 3×6 ZNY	8	D5	
S10	8109230081	Screw, #2 BTC 3×8 ZNY	21	F 2	
S11	8099130161	HEX M3×16 ZNY	4	C3	
S12	8119126081	Screw, #1 PTC 2.6×8 ZNY	5	C3	
S13	8109230061	Screw, #2 BTC 3×6 ZNY	26	B4	
S14	8119230083	Screw, #2 PTC 3×8 ZNB	11	F4	
S15	8109330081	Screw, #3 BTC 3×8 ZNY	2	D4	

Exploded View of Cabinet & Chassis



Point to Point Wiring Diagram





VERSION	MAIN TRANS	STANBY TRANS
А	2828058207(I)	2828062707
В	2828058307(I)	2828062507
C, D, F	2828058407(I)	2828061507
E	2828058507(I)	2828061507
DOMESTIC	2828058607(I)	2828062507

Block Diagram (AI-1210R ONLY)

